

# **Ice Jacking on Compression Fittings**

### **ISSUE IDENTIFIED:**

Transpower field audits are identifying line termination compression fittings/lugs are still being installed without the required 3mm drilled drain hole at the bottom of the end facing upwards, this allows potential for ice jacking. Ice jacking is caused by the capillary accumulation of water inside the termination end and the water expands when it freezes. After repeated occurrence, the material stretches to the point where it splits.

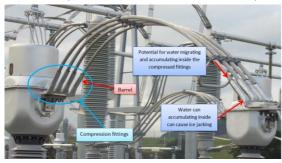






Figure 3. Example of lug with correct 3mm hole

## Figure 1. example of upward facing termination compression lugs

#### **CONTRIBUTING FACTORS:**

 Whilst inspections of termination compression lugs at a large number of sites were arranged in 2016 in relation to Service Instruction SI-02.16.001, it appears that teams involved in the installation of new line termination compression fittings/lugs may still not be aware of the requirement for the 3mm drilled drain hole, and requirement to comply with TP.SS 02.16.



Figure 4. Example of bulging lug no 3mm hole

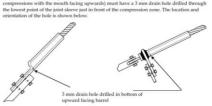
Figure 5. Example of split lug

Crack

Grease leeching out

#### **ACTIONS TAKEN TO PREVENT REOCCURENCE:**

• This phenomenon is known to Transpower and a 3mm drain is required to be drilled at the base of all barrels installed where water can migrate and accumulate inside the fittings. This recommendation is documented in the Transpower service specification TP.SS 02.16 Appendix D, Clauses D1.15.



#### **LEARNINGS FROM THIS**

- Transpower has previously communicated on this matter via a Northpower First Alert relating to failed lugs on 11-Aug-2016, and via Service Instruction SI-02.16.001 on 16-Aug-2016
- Service Provider Project and Maintenance teams are reminded of the above alert and service instruction and requirement to comply with TP.SS 02.16 Appendix D, Clauses D1.15

For more information, please contact:

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